

Scheme I. Optimized Procedures for Obtaining Pure

at rt for 20 h under an argon atmosphere. Then concd HCl (5 mL) was added, followed by water (100 mL). The precipitate was filtered off, suspended in acetone with silica gel (20 g), and chromatographed on a silica gel column (40 g) using a light petroleum-ether mixture (1:1) as eluent. The eluate was evaporated to afford 1 (43 mg; 14%): mp 205-207 °C (no depression was observed for a mixture with an authentic sample of enantiomerically pure 1); $[\alpha]_D$ -34° (c 5.0, THF; 100% ee) (lit.^{1ij} mp 207-209 °C and $[\alpha]_D$ -35.5° or -33.4°, respectively, for optically pure compound and $[\alpha]_D$ +34.3° for the enantiomeri. Analogous workup of the solution furnished 1 (121 mg; 42%): mp 210-214 °C; $[\alpha]_D$ -6.8° (c 5.0, THF; 20% ee).

(B) By Deracemization of (\pm) -1. To a degassed solution of CuCl₂·4H₂O (200 mg; 1 mmol) in methanol (10 mL) was added a solution of (-)-sparteine (468; 2 mmol) in methanol (10 mL), and the mixture was stirred at rt for 10 min under argon. A solution of (\pm) -1 (286 mg; 1 mmol) in degassed methanol (10 mL) was added, and the mixture was stirred under argon at rt for 20 h. The mixture was then worked up as above to give 1 (267 mg; 94%): mp 212-214 °C; $[\alpha]_D$ -27.2° (c 5.0, THF; 80% ee). For further resolution, see the text.

(R)-(+)- and (S)-(-)-2,2'-Diamino-1,1'-binaphthyl (2). (A) By Coupling. A mixture of (-)-sparteine (702 mg; 3 mmol) and 2-naphthylamine (286 mg; 2 mmol) in degassed methanol (15 mL) was added to a solution of $CuCl_2 \cdot 4H_2O$ (400 mg; 2 mmol) in degassed methanol (15 mL), and the mixture was stirred under argon at rt for 4 h. The precipitate was filtered off, washed with methanol (5 mL), decomposed with concd HCl (3 mL), and then neutralized by concd aqueous ammonia (15 mL) and water (100 mL). The crude solid product (67 mg; 24%) was chromatographed as described for the first experiment to yield enriched (-)-2 (54 mg; 19%): mp 235–239 °C; [α]_D –134° (c 2.0, pyridine; 84% ee). On single crystallization from acetic acid, this crop gave enantiomerically pure (-)-2 (27 mg; 13% overall). The mother liquor from the reaction was worked up separately in the same way and furnished enriched (+)-2 (140 mg; 49%): mp 184-216 °C; [α]_D $+50^{\circ}$ (c 5.0, pyridine; 31% ee). Further resolution furnished enantiomerically pure (+)-2 (62 mg; 22% overall): mp 245-246

°C; $[\alpha]_D + 158^\circ$ (c 2.0, pyridine)²³ (lit.³ mp 245–246 °C and $[\alpha]_D + 159^\circ$ for enantiomerically pure product).

(B) By Diastereoselective Crystallization of (\pm) -2. A hot solution of (\pm) -2 (284 mg; 1 mmol) in degassed methanol (30 mL; minimal amount) was added to a mixture of CuCl₂-4H₂O (200 mg; 1 mmol) and (-)-sparteine (234 mg; 1 mmol) in degassed methanol (5 mL), and the resulting mixture was stirred under argon at rt for 40 h and then worked up as described for the previous experiment. The precipitate and mother liquor were worked up separately, and the crude products were purified by chromatography as above. The precipitate afforded (-)-2 (51 mg; 18%): mp 231-239 °C; $[\alpha]_D$ -134° (c 2.0, pyridine; 84% ee). The mother liquor furnished (+)-2 (132 mg; 46%): mp 190-218 °C; $[\alpha]_D$ +72° (c 5.0, pyridine; 45% ee).

(R)-(+)- and (S)-(-)-2-Amino-2'-hydroxy-1,1'-binaphthyl (3). A solution of (R)-(+)- α -methylbenzylamine (1.21 g; 10 mmol) in degassed 2-propanol (10 mL) was added to a solution of CuCl₂·4H₂O (500 mg; 2.5 mmol) in degassed propanol (10 mL), the mixture was stirred for 10 min under argon, and then a solution of a mixture of 2-naphthylamine (143 mg; 1 mmol) and 2-naphthol (144 mg; 1 mmol) in degassed propanol (10 mL) was added. The mixture was stirred under argon at rt for 20 h. Both the precipitate and the mother liquor were worked up and chromatographed separately as above. The precipitate afforded (-)-3 (122 mg; 43%): mp 212–228 °C; $[\alpha]_D$ –54° (c 1.0, THF). The mother liquor yielded (+)-3 (121 mg; 42%); mp 212-230 °C; [α]_D +54° (c 1.0, THF). Further resolution by "kinetic" crystallization of the former product from benzene (see the text and Scheme I) afforded (-)-3 (66 mg; 23% overall): mp 171-173 °C; [α]_D -117° (ref 32); ¹H NMR 6.78 (1 H, J = 6.8, 1.4, 0.9, and 0.6 Hz), 6.96 (1 H, J = 6.8, 1.3, 1.1, and 0.5 Hz), 6.99 (1 H, J = 6.8, 6.8, and 1.7 Hz), 7.02 (1 H, J = 6.8, 6.8, and 1.4 Hz), 7.10 (1 H, J = 6.8, 6.8, and 1.4 Hz), 7.12 (1 H, J = 8.8 Hz), 7.17 (1 H, J = 8.0, 6.8, and 1.3 Hz), 7.26 (1 H, J = 8.8 Hz), 7.64 (1 H, J = 6.8, 1.7, 0.6, and 0.5 Hz), 7.65 (1 H, J = 8.8 and 0.5 Hz), 7.77 (1 H, J = 8.0, 1.4, 0.5, and 0.5 Hz),7.81 (1 H, J = 8.8 and 0.5 Hz); ¹³C NMR 110.71 (s), 115.87 (s), 119.33 (d), 119.45 (d), 122.20 (d), 123.79 (d), 124.43 (d), 125.34 (d), 126.93 (d), 127.13 (d), 128.80 (s), 128.80 (d), 128.97 (d), 130.06 (d), 130.18 (s), 130.46 (d), 134.80 (s), 135.55 (s), 145.55 (s) 154.04 (s); HRMS (EI 70 eV) m/z (relative intensity) 286 (27.5), 285 (100, M^{++} , $C_{20}H_{15}NO$), 284 (10.4), 268 (20, $C_{20}H_{13}N$), 267 (11.3, $C_{20}H_{12}O$), 256 (13), 239 (12.2), 143.5 (12.2), 142.5 (9.6 M²⁺), 129.5 (15.6), metastable transitions $285^{+} \rightarrow 268^{+} + 17, 285^{+} \rightarrow 267^{+} + 18.$

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Registry No. (S)-(-)-1, 18531-99-2; (R)-(+)-1, 18531-94-7; (R)-(+)-2, 18741-85-0; (S)-(-)-2, 18531-95-8; (R)-(+)-3, 137848-28-3; (S)-(-)-3, 137848-29-4; 4, 135-19-3; 5, 91-59-8; (-)-sparteine, 90-39-1; (R)-(+)- α -methylbenzylamine, 3886-69-9.

Supplementary Material Available: NMR spectra of the Mosher acid derivatives of (\pm) - and (-)-3 and IR spectra of (-)- and (\pm) -1, (-)- and (\pm) -2, and (-)- and (\pm) -3 (8 pages). Ordering information is given on any current masthead page.

Aldol Reactions of Pyroglutamates: Chiral Synthesis of $4\alpha(S)$ - and $4\beta(R)$ -(Arylmethyl)pyroglutamates¹

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Nonproteinogenic prolines are important because of their use in the synthesis of conformationally rigid

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bioactive peptides,² angiotensin-converting enzyme inhibitors,³ and as pharmacological probes.⁴ For these reasons, chiral syntheses of prolines have received much attention in recent years. While good synthetic routes for the synthesis of 2,3,4 $\beta(R)$ - and 5-substituted prolines are available,⁵ this is not the case with $4\alpha(S)$ -substituted prolines.⁶ Recently differentially protected glutamate γ -enolates have been alkylated and converted to 4-substituted prolines with a 3:1 predominance of the 4β -isomer.^{5b} Chiral 4α -hydroxylation of a 2(S)-pyroglutamatederived enolate has recently been described in the synthesis of (-)-bulgecinine.7 As 4-substituted pyroglutamates can serve as precursors of the corresponding prolines,^{5b,8} it was of interest to study the aldol behavior of pyroglutamate-derived enolates and subsequent transformations of the adducts. In the present paper we describe the chiral synthesis of $4\alpha(S)$ - and $4\beta(R)$ -(arylmethyl)pyroglutamates and tert-butyl (2S)-4 α -(phenylmethyl)prolinate.

Aldol condensation of the lithium enolate of 1a, prepared by reacting the later with LiHMDS in anhyd THF at -78 °C, with benzaldehyde unexpectedly gave two isomeric compounds 2c and 3c in approximately a 3:1 ratio, which were separated by flash chromatography. Stereochemical assignments in 3c were made on the basis of a positive NOE between H-3 β and CHOH. No such NOE enhancements were observed in case of isomer 2c which was at this stage presumed to be the α -isomer. These assignments were later confirmed by deprotection of 2c and 3c (H_2 -10% Pd/C, absolute EtOAC, atmospheric pressure, 4 h) to yield 4c and 5c, respectively. ¹H NMR decoupling experiments on 4c established 4α stereochemistry based on the observed coupling constant values $(J_{H_2-H_{3a}} = 9 \text{ Hz}, J_{H_2-H_{3a}} = 3 \text{ Hz}, J_{H_4-H_{3a}} = 8.6 \text{ Hz}, J_{H_4-H_{3a}} = 10.2 \text{ Hz})$. In the case of 5c, however, the coupling constant values were not conclusive and NOE experiments were done. A weak positive NOE enhancement was observed between H-2 and H-4 and also between H-3 β and CHOH, thus confirming the 4β assignments. In contrast, no such NOE was observed in the case of 4α -isomer 4c. In a similar sequence of reactions 2d-h, 3d-h, 4d, and 5d were obtained. Lack of facial selectivity in aldol reactions of pyroglutamate-derived enolates as observed by us contrasts with their hydroxylations/alkylations, where exclusively 4α -products have been reported.^{7,9} However, 4β -arylations of a pyroglutamate-derived enolate has been reported.^{5b}

The 4-(hydroxyarylmethyl)pyroglutamates 4c-d and 5c-d were further hydrogenolyzed to 4α - and 4β -(arylmethyl)pyroglutamates 6c-d and 7c-d, respectively. Hydrogenolysis of 2c-e and 3c-e also yielded the corresponding 4-(arylmethyl)pyroglutamates 6c-e and 7c-e in one step.

While this work was in progress, the synthesis and X-ray data of *tert*-butyl N-Boc- 4α -(phenylmethyl)pyroglutamate (8b) were reported.¹⁰ The product obtained after the removal of the Boc group from 8b with TFA in CH₂Cl₂ was presumed to be tert-butyl 4α -(phenylmethyl)pyroglutamate. The ¹H NMR data as reported for *tert*-butyl 4α -(phenylmethyl)pyroglutamate did not match with that of 6c prepared by us. We observed H-3 and H-3' both as close multiplets between δ 2.10 and 2.25, while the reported positions were δ 1.75–1.95 (H-3) and 2.35–2.85 (H-3', H-4, and CHPh). On the other hand, in the case of 4β -isomer 7c, we have observed H-3 and H-3' centered at δ 1.84 and 2.43, respectively. We also performed a COSY experiment which validated our assignments. To confirm further that our compound is indeed the 4α -isomer, we synthesized 8a and 8b by alkylation of tert-butyl N-Z-pyroglutamate (1a) and tert-butyl N-Boc-pyroglutamate (1b), respectively, with benzyl bromide according to the procedure described in the literature.¹⁰ The ¹H NMR spectrum and other data for 8b were found to agree closely with the reported values for this compound. Deprotection of both 8a and 8b gave the same product identical to 6c $(R_{f}, {}^{1}H NMR, mp)$. All the samples of 6c (prepared from 2c, 4c, 8a, and 8b) were reconverted to their N-Boc derivatives, which were found to be identical with 8b, thus confirming that no epimeri-

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zation occurred during the deprotection sequences. It is important to note that a similar conversion of 7c to its N-Boc derivative gave 9, whose data were markedly different from those of 8b. We therefore conclude that the ¹H NMR assignments of 6c as reported are in error.¹¹

Lawesson's reagent was used to convert *tert*-butyl 4α -(phenylmethyl)pyroglutamate (6c) to its thioxo derivative 10, which was reduced to *tert*-butyl (2S)- 4α -(phenylmethyl)prolinate 11 using nickel boride.¹²

Experimental Section

Melting points are uncorrected. THF and Et_2O were distilled over sodium benzophenone ketyl. Anhydrous N_2 was used in an inert atmosphere reactions. Glassware was flame-dried in an inert atmosphere.

General Procedures: tert-Butyl (2S)-N-(Benzyloxycarbonyl)pyroglutamate (1a). Compound 1a was prepared by reaction of isobutylene (200 mL) with N-(benzyloxycarbonyl)pyroglutamic acid (10 g) dissolved in 200 mL of dry CH₂Cl₂ in the presence of 1 mL of concd H₂SO in a Parr SS vessel. Flash chromatographic purification (hexane-30% EtOAc) gave 1a as a white solid (EtOAc-hexane) (8.1 g, 67%): mp 59-61 °C; $[\alpha]^{25}_D$ -45.7° (c 1.0, MeOH); IR (KBr) 1735, 1800 cm⁻¹; ¹H NMR (CDCl₃) δ 1.38 [9 H, s, OC(CH₃)₃], 1.98-2.02 (1 H, m, H-3), 2.28-2.32 (1 H, m, H-3'), 2.55 (2 H, m, H-4 and H-4'), 4.52 (1 H, dd, J = 2.5, 10.5 Hz, H-2), 5.25 (2 H, s, CH₂Ph), 7.28 (5 H, m, ArH); MS m/z 319 (M⁺, 43) 263 (25), 91 (100).

Aldol Reaction of 1a. *n*-BuLi (1 equiv of a 2.5 M solution in hexane) was added to a solution of hexamethyldisilazane (1.2 equiv) in THF (25 mL) at -35 °C under a N₂ atmosphere. After 30 min the reaction mixture was cooled to -78 °C and a solution of 1a (0.95 g, 3 mmol) in THF (50 mL) was added dropwise using a cannula. After the reaction mixture was stirred at -78 °C for 1.5 h, aryl aldehyde (3 mmol) in THF (10 mL) was added, and stirring was continued for an additional 4 h. The reaction mixture was quenched with saturated citric acid solution at -78 °C. THF was partly removed under reduced pressure without heating, water was added, and the mixture was extracted with Et₂O. The combined organic phases were washed with dilute NaHCO₃ and H₂O, dried (Na₂SO₄), and concentrated. The products were separated by flash chromatography using 30% EtOAc-hexane as eluent.

tert -Butyl (2S)-1-(benzyloxycarbonyl)-4 α -(hydroxyphenylmethyl)pyroglutamate (2c): white solid (EtOAc-hexane) (565 mg, 45%); mp 115–117 °C; $[\alpha]^{25}_{D}$ –17.24° (c 0.6, MeOH); IR (KBr) 1758, 1800, 3500, cm⁻¹; ¹H NMR (CDCl₃) δ 1.33 [9 H, s, OC(CH₃)₃], 1.65–1.72 (1 H, m, H-3), 2.45–2.72 (1 H, m, H-3'), 3.03 (1 H, m, H-4), 4.49 (1 H, m, H-2), 5.26 (2 H, s, PhCH₂O), 5.43 (1 H, d, J = 3.5 Hz, CHOH), 7.32 (10 H, m, ArH); ¹³C NMR (CDCl₃) δ 21.5, 27.7, 49.7, 57.7, 68.2, 70.3, 82.4, 125.4, 127.5, 128.1, 128.3, 128.5, 134.9, 141.5, 150.7, 170.2, 173.6; MS m/z 425 (M⁺, 22), 368 (45), 318 (51), 263 (62), 91 (100). Anal. Calcd for $\rm C_{24}H_{27}NO_6:\ C,\,67.76;\,H,\,6.35;\,N,\,3.3.$ Found: C, 68.14; H, 6.32; N, 3.25.

tert-Butyl (2S)-1-(benzyloxycarbonyl)- 4α -(hydroxy(p-methoxyphenyl)methyl)pyroglutamate (2d): white solid (EtOAc-hexane) (600 mg, 44%); mp 125–126 °C; $[\alpha]^{25}_D$ -11.16° (c 1.0, MeOH); IR (KBr) 1756, 1799, 3550 cm⁻¹; ¹H NMR (CDCl₃) δ 1.26 [9 H, s, OC(CH₃)₃], 163 (1 H, m, H-3), 2.36 (1 H, m, H-3'), 2.79 (1 H, m, H-4), 3.73 (3 H, s, OCH₃), 4.09 (1 H, s, OH), 4.41 (1 H, m, H-2), 5.18 (2 H, s, PhCH₂O), 5.28 (1 H, d, J = 3.5 Hz, CHOH), 6.78 (2 H, m, p-MeOArH), 7.28 (7 H, m, ArH + p-MeOArH); ¹³C NMR (CDCl₃) δ 21.6, 27.7, 49.7, 55.2, 57.7, 68.2, 70.0, 82.4, 113.8, 126.6, 128.1, 128.3, 128.5, 133.5, 134.9, 150.7, 158.9, 170.3, 173.7; MS m/z 455 (M⁺, 18), 318 (59), 91 (100). Anal. Calcd for C₂₅H₂₉NO₇: C, 65.92; H, 6.41; N, 3.07. Found: C, 66.30; H, 6.70; N, 2.95.

tert-Butyl (2S)-1-(benzyloxycarbonyl)-4 α -(hydroxy(p-fluorophenyl)methyl)pyroglutamate (2e): white solid (Et-OAc-hexane) (558 mg, 42%); mp 102–106 °C; $[\alpha]^{25}_{D}$ –7.58° (c 0.35, MeOH); IR (KBr) 1750, 1795, 3500 cm⁻¹; ¹H NMR (CDCl₃) δ 1.34 [9 H, s, OC(CH₃)₃], 2.04 (1 H, m, H-3), 2.47 (1 H, m, H-3'), 2.97 (1 H, m, H-4), 4.43 (1 H, m, H-2), 5.20 (2 H, s, PhCH₂O), 5.35 (1 H, d, J = 3.4 Hz, CHOH), 7.03 (2 H, m, p-FArH), 7.25 (7 H, m, ArH + p-FArH); MS m/z 443 (M⁺, 20), 386 (42), 318 (50), 263 (51), 91 (100). Anal. Calcd for C₂₄H₂₆NO₆F: C, 65.0; H, 5.91; N, 3.16. Found: C, 65.08; H, 6.19; N, 3.06.

tert-Butyl (2S)-1-(benzyloxycarbonyl)-4α-(hydroxy(pchlorophenyl)methyl)pyroglutamate (2f): white solid (Et-OAc-hexane) (575 mg, 42%); mp 119–125 °C; $[\alpha]^{26}_{D}$ -5.68° (c 0.45, MeOH); IR (KBr) 1752, 1800, 3500 cm⁻¹; ¹H NMR (CDCl₃) δ 1.30 [9 H, s, OC(CH₃)₃], 1.61–1.75 (1 H, m, H-3), 2.36 (1 H, m, H-3'), 2.86 (1 H, m, H-4) 4.46 (1 H, m, H-2), 5.24 (2 H, s, PhCH₂Q), 5.38 (1 H, d, J = 3.4 Hz, CHOH), 7.28 (7 H, m, p-ClArH + ArH), 7.67 (2 H, m, p-ClArH); MS m/z 459 (M⁺, 38), 402 (12), 318 (41), 263 (25), 91 (100). Anal. Calcd for C₂₄H₂₆NO₆Cl: C, 62.75; H, 5.66; N, 3.05. Found: C, 63.04; H, 6.05; N, 2.95.

tert-Butyl (2S)-1-(benzyloxycarbonyl)-4α-(hydroxy-2furylmethyl)pyroglutamate (2g): colorless oil (471 mg, 38%); $[\alpha]^{25}_{D}$ -2.94° (c, 2.0, CHCl₃); IR (neat) 1740, 1800, 3540 cm⁻¹; ¹H NMR (CDCl₃) δ 1.31 [9 H, s, OC(CH₃)₃], 1.84-2.50 (2 H, m, H-3 and H-3'), 3.09 (1 H, m, H-4), 4.50 (1 H, m, H-2), 5.19 (2 H, s, PhCH₂O), 5.26 (1 H, d, J = 3.5 Hz, CHOH), 6.25 (2 H, m, furyl-H), 7.25 (6 H, m, ArH + furyl); MS m/z 415 (M⁺, 20), 319 (42), 224 (70), 91 (100).

tert-Butyl (2S)-1-(benzyloxycarbonyl)- 4α -(hydroxy(mmethoxyphenyl)methyl)pyroglutamate (2h): oil (560 mg, 41%); IR (neat) 1745, 1800, 3500 cm⁻¹; ¹H NMR (CDCl₃) δ 1.39 [9 H, s, OC(CH₃)₃], 1.74-2.12 (2 H, m, H-3 and H-3'), 3.03 (1 H, m, H-4), 3.79 (3 H, s, OMe), 4.50 (1 H, m, H-2), 5.32 (2 H, s, PhCH₂O), 5.45 (1 H, d, J = 3.5 Hz, CHOH), 6.95 (2 H, m, m-MeOArH), 7.20-7.40 (7 H, m, ArH + m-MeOArH); MS m/z 455 (M⁺, 4), 398 (15), 318 (21), 91 (100).

tert-Butyl (2S)-1-(benzyloxycarbonyl)-4 β -(hydroxyphenylmethyl)pyroglutamate (3c): white solid (EtOAc-hexane) (242 mg, 19%); mp 97-101 °C; $[\alpha]^{25}_{D}$ +1.55° (c 0.95, MeOH); IR (KBr) 1775, 1800, 3550 cm⁻¹; ¹H NMR (CDCl₃) δ 1.30 [9 H, s, OC(CH₃)], 1.78 (1 H, m, H-3), 2.08 (1 H, m, H-3'), 2.82 (1 H, m, H-4), 4.27 (1 H, dd, J = 7, 9 Hz, H-2), 4.75 (1 H, d, J = 9.5

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Notes

Hz, CHOH), 5.0 (1 H, s, OH), 5.19 (2 H, s, PhCH₂O), 7.25 (10 H, m, ArH); ¹³C NMR (CDCl₂) δ 24.7, 27.6, 48.7, 57.7, 68.5, 74.9, 82.6, 126.8, 128.1, 128.3, 128.5, 128.6, 134.6, 140.0, 150.5, 169.7, 175.2; MS m/z 425 (M⁺, 15), 319 (44), 219 (57), 91 (100). Anal. Calcd for C₂₄H₂₇NO₆: C, 67.76; H, 6.35; N, 3.3. Found: C, 68.11; H, 6.49; N, 3.21.

tert -Butyl (2S)-1-(benzyloxycarbonyl)-4 β -(hydroxy(pmethoxyphenyl)methyl)pyroglutamate (3d): oil (245 mg, 18%); [α]²⁵_D + 2.86° (c 1.0, CHCl₃); IR (neat) 1745, 1800, 3500 cm⁻¹; ¹H NMR (CDCl₃) δ 1.37 [9 H, s, OC(CH₃)₃], 1.90 (1 H, m, H-3), 2.18 (1 H, m, H-3'), 2.90 (1 H, m, H-4), 3.79 (3 H, s, OCH₃), 4.36 (1 H, dd, J = 7, 9 Hz, H-2), 4.76 (1 H, d, J = 9.5 Hz, CHOH), 5.28 (2 H, s, PhCH₂O), 6.84 (2 H, m, p-MeOArH), 7.35 (7 H, m, p-MeOArH + ArH); ¹³C NMR (CDCl₃) δ 24.5, 27.5, 48.6, 54.9, 57.5, 68.3, 74.2, 82.3, 113.8, 127.9, 128.3, 132.1, 134.5, 150.4, 159.4, 169.6, 175.1; MS m/z 455 (M⁺, 32), 319 (57), 219 (45), 174 (43), 91 (100).

tert-Butyl (2S)-1-(benzyloxycarbonyl)-4β-(hydroxy(p-fluorophenyl)methyl)pyroglutamate (3e): oil (212 mg, 16%); [α]²⁵_D +3.77° (c 0.55, CHCl₃); IR (neat) 1750, 1805, 3500 cm⁻¹; ¹H NMR (CDCl₃) δ 1.37 [9 H, s, OC(CH₃)₃], 1.50 (1 H, m, H-3), 2.12 (1 H, m, H-3'), 2.89 (1 H, m, H-4), 4.36 (1 H, dd, J = 7, 9Hz, H-2), 4.85 (1 H, d, J = 9.4 Hz, CHOH), 5.29 (2 H, s, PhCH₂O), 7.05 (2 H, m, p-FArH), 7.38 (7 H, m, p-FArH + ArH); ¹³C NMR (CDCl₃) δ 24.8, 27.7, 48.8, 57.8, 68.7, 74.3, 82.8, 115.5, 115.9, 128.3, 128.6, 135.9, 150.6, 163.9, 169.7, 175.1; MS m/z 443 (M⁺, 5), 319 (20), 263 (51), 91 (100).

tert-Butyl (2S)-1-(benzyloxycarbonyl)-4 β -(hydroxy(*p*-chlorophenyl)methyl)pyroglutamate (3f): oil (205 mg, 15%); [α]²⁵_D +1.39° (*c* 1.4, CHCl₃); IR (neat) 1750, 1805, 3500 cm⁻¹; ¹H NMR (CDCl₃) δ 1.30 [9 H, s, OC(CH₃)₃], 1.60 (1 H, m, H-3) 2.05 (1 H, m, H-3'), 2.78 (1 H, m, H-4), 4.28 (1 H, dd, J = 7, 9 Hz, H-2), 4.75 (1 H, d, J = 9.5 Hz, CHOH), 5.19 (2 H, s, PhCH₂O), 6.86 (2 H, m, *p*-ClArH), 7.24 (5 H, m, ArH), 7.57 (2 H, m, *p*-ClArH); ¹³C NMR (CDCl₃) δ 24.7, 27.7, 48.8, 57.7, 68.7, 74.3, 82.8, 128.2, 128.5, 128.8, 134.2, 134.6, 138.6, 150.5, 169.7, 174.9; MS *m/z* 459 (M⁺, 15), 319 (35), 263 (55), 91 (100).

tert-Butyl (2S)-1-(benzyloxycarbonyl)-4 β -(hydroxy-2furylmethyl)pyroglutamate (3g): oil (200 mg, 16%); $[\alpha]^{25}_{D}$ +1.4° (c 2.1, CHCl₃); IR (neat) 1740, 1795, 3400 cm⁻¹; ¹H NMR (CDCl₃) δ 1.33 [9 H, s, OC(CH₃)₃], 1.73 (1 H, m, H-3), 2.24 (1 H, m, H-3'), 3.08 (1 H, m, H-4), 3.55 (1 H, s, OH), 4.36 (1 H, dd, J = 7, 9 Hz, H-2), 4.84 (1 H, d, J = 9.5 Hz, CHOH), 5.20 (2 H, s, PhCH₂O), 6.25 (2 H, m, furyl), 7.26 (6 H, m, ArH + furyl); MS m/z 415 (M⁺, 32), 319 (59), 218 (52), 91 (100).

tert-Butyl (2S)-1-(benzyloxycarbonyl)-4 β -(hydroxy(mmethoxyphenyl)methyl)pyroglutamate (3h): oil (230 mg, 17%); IR (neat) 1750, 1805, 3500 cm⁻¹; ¹H NMR (CDCl₃) δ 1.33 [9 H, s, OC(CH₃)₃], 1.84 (1 H, m, H-3), 2.09 (1 H, m, H-3'), 2.89 (1 H, m, H-4), 3.73 (3 H, s, OCH₃), 4.35 (1 H, dd, J = 7, 9 Hz, H-2), 4.76 (1 H, d, J = 9.5 Hz, CHOH), 5.08 (1 H, s, OH), 5.27 (2 H, s, PhCH₂), 6.87 (2 H, m, m-MeOArH), 7.30 (7 H, m, m-MeOArH + ArH); MS m/z 455 (M⁺, 11), 319 (22), 263 (37), 91 (100).

Removal of Benzyloxycarbonyl Groups from 2c-d and 3c-d. H₂ gas was bubbled through a solution of 2 or 3 (c-c) (0.5 mmol) in dry EtOAc (50 mL) in the presence of 10% Pd-C (0.5 g) for 4 h. Filtration of the catalyst and concentration of the filtrate, followed by flash chromatographic separation (40% EtOAc-hexane), gave 4c-d or 5c-d.

tert-Butyl (2S)-4 α -(hydroxyphenylmethyl)pyroglutamate (4c): white solid (EtOAc-hexane) (105 mg, 73%); mp 110–111 °C; $[\alpha]^{25}_{D}$ -1.95° (c 0.75, MeOH); IR (KBr) 1690, 1730, 3300 cm⁻¹; ¹H NMR (CDCl₃) δ 1.41 [9 H, s, OC(CH₃)₃], 1.95 (1 H, ddd, J =14, 10.2, 3 Hz, H-3 β), 2.53 (1 H, ddd, J = 14, 8.6, 9 Hz, H-3 α), 2.88 (1 H, ddd, J = 10.2, 8.6, 3 Hz, H-4), 3.15 (1 H, d, J = 5.5 Hz, OH), 4.02 (1 H, dd, J = 3.0, 9.0 Hz, H-2), 5.35 (1 H, dd, J = 5.5 Hz, OH), 4.02 (1 H, dd, J = 3.0, 9.0 Hz, H-2), 5.35 (1 H, dd, J = 3.0, 5.5 Hz, CHOH), 6.6 (1 H, s, NH), 7.34 (5 H, m, ArH); ¹³C NMR (CDCl₃) δ 24.2, 27.7, 48.4, 55.0, 70.3, 81.9, 125.4, 126.8, 128.1, 142.4, 171.8, 178.7; MS m/z 291 (M⁺, 29), 235 (54), 190 (59), 185 (44) 105 (100). Anal. Calcd for C₁₆H₂₁NO₄: C, 65.95; H, 7.27; N, 4.80. Found: C, 65.90; H, 7.2; N, 4.45.

tert -Butyl (2S)-4 α -(hydroxy(p-methoxyphenyl)methyl)pyroglutamate (4d): white solid (EtOAc-hexane) (110 mg, 68%); mp 168–169 °C; $[\alpha]^{25}_{D}$ -4.16° (c 0.6, MeOH); IR (KBr) 1710, 1740, 3400 cm⁻¹; ¹H NMR (CDCl₃) δ 1.39 [9 H, s, OC(CH₃)₃], 1.95 (1 H, m, H-3), 2.45 (1 H, m, H-3'), 2.80 (1 H, m, H-4), 3.76 (3 H, s, OCH₃), 3.99 (1 H, dd, J = 3.5, 9.5 Hz, H-2), 5.25 (1 H, d, J = 3.5 Hz, CHOH), 6.50 (1 H, s, NH), 6.84 (2 H, m, p-MeOArH), 7.26 (2 H, m, p-MeOArH); ¹³C NMR (CDCl₃) δ 24.7, 27.9, 47.8, 54.8, 55.2, 70.8, 82.3, 113.8, 126.8, 134.1, 158.8, 171.5, 178.3; MS m/z 321 (M⁺, 35), 264 (48), 220 (44), 185 (51), 129 (100). Anal. Calcd for C₁₇H₂₃NO₅: C, 63.53; H, 7.21; N, 4.36. Found: C, 63.85; H, 7.26; N, 4.02.

tert-Butyl (2S)-4 β -(hydroxyphenylmethyl)pyroglutamate (5c): oil (102 mg, 71%); [α]²⁵_D +21.34° (c 1.65, CHCl₃); IR (neat) 1695, 1720, 3250 cm⁻¹; ¹H NMR (CDCl₃) δ 1.35 [9 H, s, OC(CH₃)₃], 1.88 (1 H, m, H-3), 2.1 (1 H, m, H-3'), 2.65 (1 H, m, H-4), 3.90 (1 H, t, J = 7.5 Hz, H-2), 4.62 (1 H, d, J = 9.5 Hz, CHOH), 5.20 (1 H, s, OH), 6.29 (1 H, s, NH), 7.20 (5 H, m, ArH); ¹³C NMR (CDCl₃) δ 27.8, 28.3, 47.1, 54.3, 75.7, 82.6, 126.7, 128.1, 128.4, 140.8, 170.1, 179.1; MS m/z 291 (M⁺, 25) 275 (40), 234 (45), 185 (51), 105 (100).

tert - Butyl (2S)-4 β -(hydroxy(p-methoxyphenyl)methyl)pyroglutamate (5d): oil (125 mg, 77%); [α]²⁵_D +2.78° (c 0.72, CHCl₃); IR (neat) 1710, 1740, 3300 cm⁻¹; ¹H NMR (CDCl₃) δ 1.42 [9 H, s, OC(CH₃)₃], 1.75 (1 H, m, H-3), 2.04 (1 H, m, H-3'), 2.71 (1 H, m, H-4), 3.76 (3 H, s, OCH₃), 3.98 (1 H, t, J = 8 Hz, H-2), 4.62 (1 H, d, J = 9.5 Hz, CHOH), 5.25 (1 H, s, OH), 6.66 (1 H, s, NH), 6.82 (2 H, m, p-MeOArH), 7.24 (2 H, m, p-MeOArH); ¹³C NMR (CDCl₃) δ 27.9, 28.6, 47.2, 54.3, 55.2, 75.4, 82.8, 113.9, 128.0, 129.7, 133.0, 159.5, 170.1, 179.0; MS m/z 321 (M⁺, 34), 264 (50), 220 (69), 185 (64).

Preparation of tert-Butyl (2S)-4-(Arylmethyl)pyroglutamates 6c-e and 7c-e from 2c-e and 3c-e. Compounds 2/3(c-e) (0.5 mmol) were hydrogenated in absolute MeOH (50 mL) at 50-60 psi in the presence of 10% Pd-C (0.5 g) for 6 h. The usual workup followed by chromatographic purification (40% EtOAc-hexane) gave tert-butyl (2S)-4-(arylmethyl)pyroglutamates 6 or 7 (c-e).

tert-Butyl (2S)-4α-(phenylmethyl)pyroglutamate (6c): white solid (EtOAc-hexane) (95 mg, 69.2%); mp 107–109 °C; $[\alpha]^{25}_{D}$ -4.26° (c 0.95, MeOH); IR (KBr) 1725, 1750 cm⁻¹; ¹H NMR (CDCl₃) δ 1.44 [9 H, s, OC(CH₃)₃], 2.10–2.25 (2 H, m, H-3 and H-3'), 2.61–2.86 (2 H, m, H-4 + PhCH), 3.19 (1 H, dd, J = 5, 12.5 Hz, PhCH'), 3.88 (1 H, dd, J = 5.2, 8.5 Hz, H-2), 5.95 (1 H, s, NH), 7.25 (5 H, m, ArH); ¹³C NMR (CDCl₃) δ 27.8, 30.3, 36.5, 41.5, 54.3, 82.0, 126.3, 128.4, 128.9, 138.8, 171.2, 179.2; MS m/z 275 (M⁺, 10), 174 (75), 91 (100). Anal. Calcd for C₁₆H₂₁NO₃: C, 69.79, H, 7.64; N, 5.08. Found: C, 70.11; H, 7.94; N, 4.95.

tert -Butyl (2S)-4α-((p-methoxyphenyl)methyl)pyroglutamate (6d): white solid (EtOAc-hexane) (90 mg, 58.5%); mp 129-130 °C; [α]²⁵_D -3.26° (c 0.92, MeOH); IR (KBr) 1720, 1745, cm⁻¹; ¹H NMR (CDCl₃) δ 1.44 [9 H, s, OC(CH_3)₃], 2.11-2.26 (2 H, m, H-3 and H-3'), 2.63-2.78 (2 H, m, H-4 + p-MeOPhCH), 3.09 (1 H, m, p-MeOPhCH'), 3.79 (3 H, s, OCH₃), 3.81-3.87 (1 H, m, H-2), 5.88 (1 H, s, NH), 6.81-6.90 (2 H, m, p-MeOArH), 7.15 (2 H, m, p-MeOArH): ¹³C NMR (CDCl₃) δ 27.9, 30.2, 35.6, 41.6, 54.2, 55.2, 82.3, 113.9, 130.0, 130.7, 158.3, 171.2, 178.9; MS m/z 305 (M⁺, 9). Anal. Calcd for C₁₇H₂₃NO₄: C, 66.88; H, 7.59; N, 4.59. Found: c, 66.75; H, 7.36; N, 4.88.

tert-Butyl (2S)-4 α -((*p*-fluorophenyl)methyl)pyroglutamate (6e): white solid (EtOAc-hexane) (90 mg, 62%); mp 109-110 °C; [α]²⁵_D -2.26° (*c* 1.6, MeOH); IR (KBr) 1710, 1735 cm⁻¹; ¹H NMR (CDCl₃) δ 1.44 [9 H, s, OC(CH₃)₃], 1.85-2.20 (2 H, m, H-3 and H-3'), 2.55-2.95 (2 H, m, H-4) + *p*-FPhCH), 3.07 (1 H, m, *p*-FPhCH'), 3.79 (1 H, m, H-2), 5.75 (1 H, s, NH), 6.97 (2 H, m, *p*-FArH), 7.18 (2 H, m, *p*-FArH); MS *m*/*z* 293 (M⁺, 24), 236 (51), 192 (100), 185 (44). Anal. Calcd for C₁₆H₂₀NO₃F: C, 65.53; H, 6.87; N, 4.78. Found: C, 65.70; H, 6.65; N, 4.55.

tert-Butyl (2S)-4β-(phenylmethyl)pyroglutamate (7c): white solid (EtOAc-hexane) (94 mg, 69%); mp 135–136 °C; $[\alpha]^{25}_{D}$ +10.71° (c 0.30, MeOH); IR (KBr) 1680, 1740 cm⁻¹; ¹H NMR (CDCl₃) δ 1.45 [9 H, s, OC(CH₃)₃], 1.84 (1 H, m, H-3), 2.43 (1 H, m, H-3'), 2.54–2.78 (2 H, m, H-4 + PhCH), 3.33 (1 H, dd, J = 3.9, 11.8 Hz, PhCH'), 4.05 (1 H, t, J = 7.8 Hz, H-2), 6.07 (1 H, s, NH), 7.25 (5 H, m, ArH); ¹³C NMR (CDCl₃) δ 27.9, 30.8, 36.7, 43.1, 54.3, 82.3, 126.3, 128.5, 128.8, 139.2, 170.8; MS m/z 275 (M⁺, 34), 219 (52), 175 (43), 174 (22), 91 (100). Anal. Calcd for C₁₆H₂₁NO₃: C, 69.79; H, 7.64; N, 5.08. Found: C, 69.71; H, 7.70; N, 4.91.

tert-Butyl (2S)-4 β -((*p*-methoxyphenyl)methyl)pyroglutamate (7d): white solid (EtOAc-hexane) (92 mg, 60%); mp 118-120 °C; [α]²⁵_D+3.61° (*c* 0.83, MeOH); IR (KBr) 1720, 1745 cm⁻¹; ¹H NMR (CDCl₃) δ 1.45 [9 H, s, OC(CH₃)₃] 1.75 (1 H, m, H-3), 2.20–2.30 (1 H, m, H-3'), 2.50–2.75 (2 H, m, H-4 and *p*-MeOPhCH), 3.18 (1 H, m, *p*-MeOPhCH'), 3.75 (3 H, s, OCH₃), 3.98 (1 H, t, J = 7.7 Hz, H-2), 5.88 (1 H, s, NH), 6.76 (2 H, m, *p*-MeOArH), 7.15 (2 H, m, *p*-MeOArH); MS *m*/*z* 305 (M⁺, 31), 249 (49), 248 (22), 205 (100). Anal. Calcd for C₁₇H₂₃NO₄: C, 66.89; H, 7.59; N, 4.59. Found: C, 66.98; H, 7.32; N, 4.45.

tert-Butyl (2S)-4 β -((*p*-fluorophenyl)methyl)pyroglutamate (7e): white solid (EtOAc-hexane) (95 mg, 65%); mp 105-106 °C; [α]²⁵_D+31.8° (*c* 0.66, MeOH); IR (KBr) 1720, 1745 cm⁻¹; ¹H NMR (CDCl₃) δ 1.40 [9 H, s, OC(CH₃)₃], 1.70-1.80 (1 H, m, H-3), 2.32-2.40 (1 H, m, H-3'), 2.50-2.68 (2 H, m, H-4 and *p*-FPhCH), 3.15 (1 H, dd, J = 3.9, 11.8 Hz, *p*-FPhCH'), 4.02 (1 H, t, J = 7.6 Hz, H-2), 6.05 (1 H, s, NH), 7.02 (2 H, m, *p*-FArH), 7.13 (2 H, m, *p*-FArH); MS m/z 293 (M⁺, 20), 238 (9), 192 (100). Anal. Calcd for C₁₆H₂₀NO₃F: C, 65.53; H, 6.87; N, 4.78. Found: C, 65.84; H, 6.62; N, 4.59.

Alkylation of 1a or 1b with Benzyl Bromide. Compounds 1a (0.95 g, 3 mmol) and 1b (285 mg, 1 mmol) were benzylated with benzyl bromide according to the procedure described in the literature¹⁰ to give 8a and 8b, respectively.

tert -Butyl (2S)-1-(benzyloxycarbonyl)-4α-(phenylmethyl)pyroglutamate (8a): white solid (EtOAc-hexane) (430 mg, 35%); mp 112-114 °C; $[\alpha]^{25}_{D}$ -59.2° (c 1.75, CHCl₃); IR (KBr) 1740, 1792 cm⁻¹; ¹H NMR (CDCl₃) δ 1.34 [9 H, s, OC(CH₃)₃], 1.95-2.10 (2 H, m, H-3 and H-3'), 2.55-3.05 (2 H, m, H-4 and PhCH), 3.25 (1 H, dd, J = 2.5, 12 Hz, PhCH'), 4.35 (1 H, dd, J = 4.5, 6.5 Hz, H-2), 5.25 (2 H, s, PhCH₂O), 7.30 (10 H, m, ArH); MS m/z 410 (M + 1, 20), 409 (M⁺, 35), 353 (30), 319 (11), 275 (35), 265 (20), 264 (15); 91 (100). Anal. Calcd for C₂₄H₂₇NO₅: C, 70.41; H, 6.6; N, 3.42. Found: C, 70.82; H, 6.92; N, 3.1.

tert-Butyl (2S)-1-(tert-butyloxycarbonyl)-4 α -(phenylmethyl)pyroglutamate (8b): white crystalline solid (150 mg, 40%); mp 129–131 °C; $[\alpha]^{25}_{D}$ –34.09° (c 0.44, MeOH); IR (KBr) 1742, 1800 cm⁻¹; ¹H NMR (CDCl₃) δ 1.40 [9 H, s, OC(CH₃)₃], 1.49 [9 H, s, C(CH₃)₃], 1.83–2.05 (2 H, m, H-3 and H-3'), 2.5–2.95 (2 H, m, H-4 and PhCH), 3.25 (1 H, dd, J = 2.5, 12 Hz, PhCH'), 4.30 (1 H, dd, J = 5, 6.6 Hz, H-2), 7.23 (5 H, m, ArH); ¹³C NMR (CDCl₃) δ 27.9, 36.3, 43.3, 57.7, 82.2, 83.2, 126.5, 128.6, 128.9, 138.3, 149.4, 170.2, 174.3; MS m/z 375 (M⁺, 5). Anal. Calcd for C₂₁H₂₉NO₅: C, 67.2; H, 7.73; N, 3.73. Found: C, 67.05; H, 8.15; N, 3.68.

Removal of the Benzyloxycarbonyl Group from 8a. Removal of the benzyloxycarbonyl group from 8a (0.4 g, 1 mmol) using a similar procedure as described for 4 or 5 gave 6c (200 mg, 75%).

Removal of the *tert*-Butyloxycarbonyl Group from 8b. 8b (0.23 g, 0.6 mmol) was deprotected with TFA-CH₂Cl₂ according to the literature procedure¹⁰ to give 6c (95 mg, 56%), identical in all respects to the product obtained by the aldol pathway.

Conversion of 6c and 7c to 8b and 9. To a solution of 6c or 7c (0.14 g, 0.5 mmol) in dry CH_2Cl_2 were added Et_3N (0.07 mL, 0.5 mmol), di-*tert*-butyl dicarbonate (0.22 g, 1 mmol), and DMAP (0.06 g, 0.5 mmol). The solution was stirred for 6-8 h at 25 °C under a N_2 atmosphere. The volatiles were removed, and the residue was chromatographed on a column of Florisil (30% Et-OAc-hexane) to give 8b and 9, respectively.

tert-Butyl (2S)-1-(tert-butyloxycarbonyl)-4β-(phenylmethyl)pyroglutamate (9): white solid (EtOAc-hexane) (140 mg, 73%); mp 115–116 °C; $[\alpha]^{25}_D$ +3.57° (c 0.56, MeOH); IR (KBr) 1745, 1800 cm⁻¹; ¹H NMR (CDCl₃) δ 1.45 [9 H, s, OC (CH₃)₃], 1.50 [9 H, s, C(CH₃)₃], 1.72 (1 H, m, H-3), 2.25 (1 H, m, H-3'), 2.46–2.75 (2 H, m, H-4 + PhCH), 3.28 (1 H, d, J = 12.4 Hz, Ph-CH'), 4.33 (1 H, dd, J = 5.9, 8.8 Hz, H-2), 7.18 (5 H, m, ArH); ¹³C NMR (CDCl₃) δ 26.5, 27.9, 36.9, 44.5, 58.1, 82.2, 83.4, 126.6, 128.7, 128.9, 138.6, 149.5, 170.6, 174.6; MS m/z 375 (M⁺, 4), 320 (43), 319 (65), 263 (15), 246 (22), 219 (40), 174 (35), 91 (100). Anal. Calcd for C₂₁H₂₉NO₅: C, 67.20; H, 7.73; N, 3.73. Found: C, 66.95; H, 7.95; N, 3.45.

tert-Butyl (2S)-4 α -(Phenylmethyl)-5-thioxoprolinate (10). To a solution of 6c (275 mg, 1 mmol) in dry THF was added Laweson's reagent (202 mg, 0.5 mmol). The solution was stirred for 4 h at 25 °C. The volatiles were removed, Et₂O (25 mL) was added, and the mixture was poured into cold saturated sodium bicarbonate solution. The Et₂O layer was separated, and the aqueous layer was extracted twice with Et₂O. The Et₂O extract was washed with water, dried over Na₂SO₄, concentrated, and chromatographed by flash chromatography using 20% EtOAchexane as eluent to afford compound 10 as a white crystalline solid (recrystallized from EtOAc-hexane) (195 mg, 67%); mp 88-91 °C; IR (KBr) 1750 cm⁻¹; ¹H NMR (CDCl₃) δ 1.35 [9 H, s, OC(CH₃)₃], 2.15 (2 H, m, H-3 and H-3'), 2.65 (1 H, m, PhCH), 2.95-3.18 (1 H, m, H-4), 3.35 (1 H, dd, J = 2.5, 12 Hz, PhCH'), 3.96 (1 H, dd, J = 5, 9 Hz, H-2), 6.43 (1 H, s, NH), 7.14 (5 H, m, ArH); MS m/z 293 (M + 2, 5), 292 (M + 1, 20), 291 (M⁺, 35), 237 (2), 236 (6), 235 (32), 234 (48), 202 (12), 91 (100). Anal. Calcd for C₁₆H₂₁NO₂S: C, 65.98; H, 7.21; N, 4.8. Found: C, 66.32; H, 7.17; N, 4.52.

tert-Butyl (2S)-4a-(Phenylmethyl)prolinate (11). Sodium borohydride (912 mg, 24 mmol) was added in portions to a solution of 10 (290 mg, 1 mmol) and NiCl₂-6H₂O (2.2 g, 8 mmol) in 50 mL of THF-MeOH (1:1) at 0 °C. The reaction mixture was stirred at room temperature until the starting material had disappeared as monitored by TLC; the reaction mixture was filtered through Celite, concentrated, and chromatographed on a column of alumina to afford 11 (130 mg, 50%); IR (neat) 1742 cm⁻¹; ¹H NMR $(CDCl_3) \delta 1.45 [9 H, s, OC(CH_3)_3], 1.85 (1 H, ddd, J = 10, 9, 13)$ Hz, H- 3α), 1.95 (1 H, ddd, J = 8, 5, 13 Hz, H- 3β), 2.32 (2 H, m, H-4 and PhCH), 2.58 (1 H, dd, J = 8, 11 Hz, H-5 α), 2.66 (1 H, dd, J = 2.5, 7 Hz, PhCH'), 3.16 (1 H, dd, J = 7, 11 Hz, H-5 β), 3.72 (1 H, dd, J = 5.0, 9.0 Hz, H-2), 6.64 (1 H, s, NH), 7.12-7.30(5 H, m, ArH); ¹³C NMR (CDCl₂) δ 27.8, 36.4, 39.4, 40.4, 52.5, 60.0, 80.9, 125.8, 128.2, 128.5, 140.7, 174.4; MS m/z 262 (M + 1, 44),206 (9), 205 (4), 161 (35), 160 (95), 91 (90), 57 (100).

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Supplementary Material Available: ¹H NMR and in some cases ¹³C NMR spectra for compounds for which elemental analyses were not obtained (19 pages). Ordering information is given on any current masthead page.

Efficient Preparative Separation of C₆₀ and C₇₀. Gel Permeation Chromatography of Fullerenes Using 100% Toluene as Mobile Phase

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The scientific community is becoming increasingly interested in the chemistry and physics of the fullerene family of carbon allotropes.¹ A number of studies have uncovered interesting properties of C_{60} : rubidium- and potassium-doped C_{60} are high-temperature superconductors²⁻⁵ and C_{60} thin films display a number of interesting

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